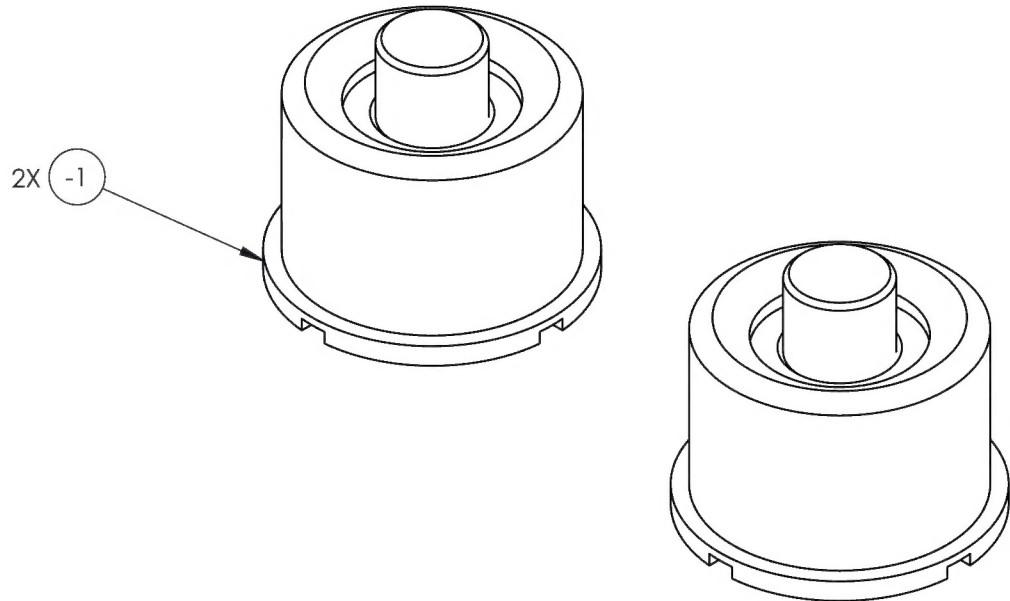


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	5/24/2016	DPD	JAG



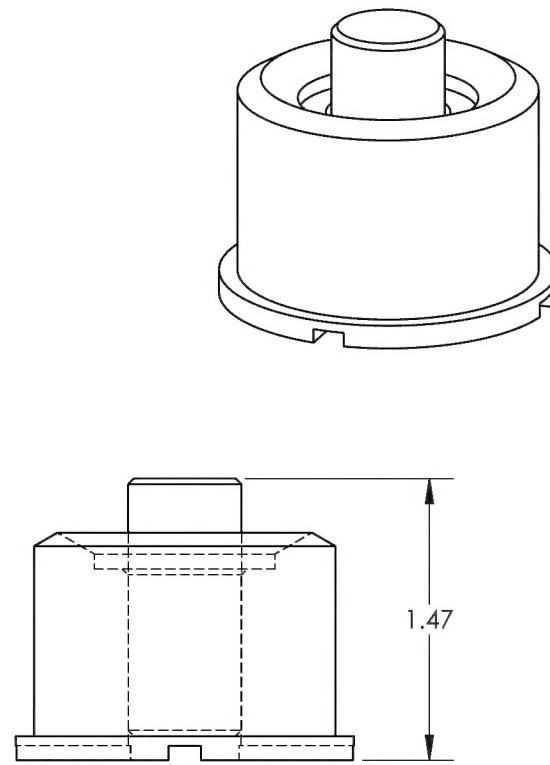
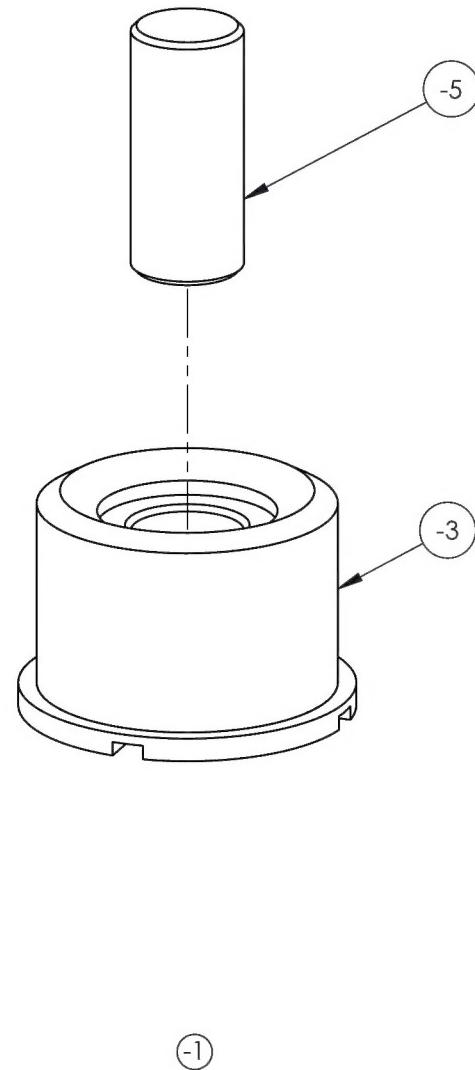
NOTE:  
REF. EUROCOPTER T/N: 105-42121W6.



TITLE		STAKING TOOL	
DWG NO.		RBE105-42121W6	
MAT'L		UNLESS OTHERWISE SPECIFIED	
HEAT		DIMENSIONS ARE IN INCHES	
TREAT		.XXX ± .005 FRACTIONS ± 1/8	
FINISH		.XX ± .01 ANGLES ± .5°	
SPEC		X ± .1 SURFACES = 125 ✓	
DRAWN BY:	DUERFELDT		
CHECKED:	CLOUGH		
OPPS APPR:	ANDERSON		
QA APPR:	LINDSAY		
APPROVED:	GILBERT		
SCALE	1:1	DATE	1/20/2016
			SHEET 1 OF 4

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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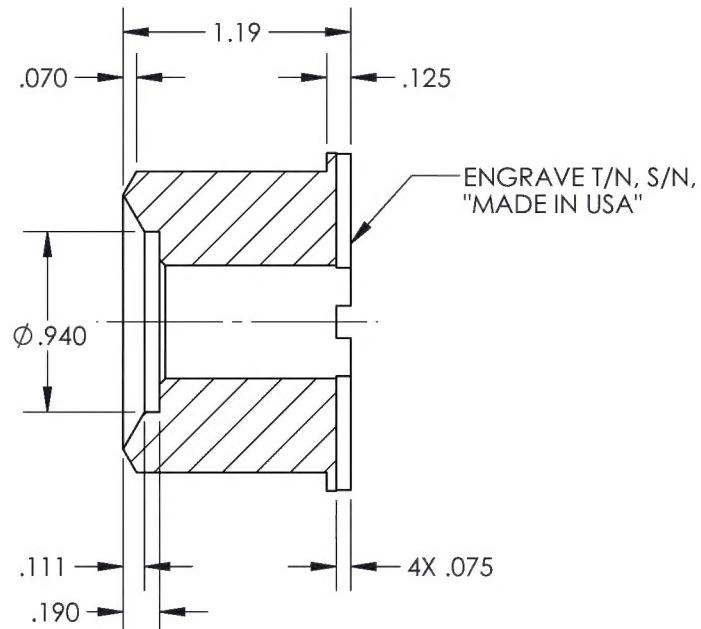
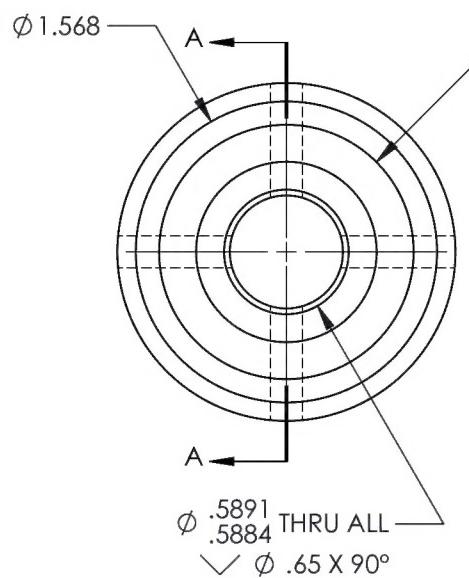


STAKING TOOL ASSEMBLY

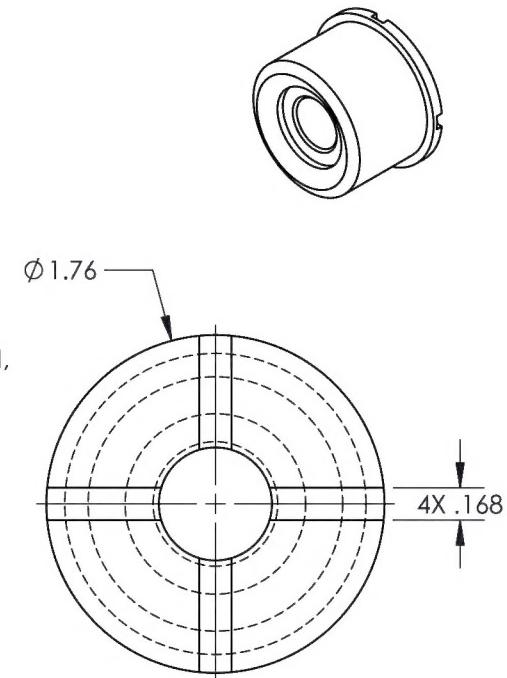
DART AEROSPACE	
TITLE	
DWG NO. RBE105-42121W6-1 REV 1	
MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT	.XXX ± .005 FRACTIONS ± 1/8
TREAT	.XX ± .01 ANGLES ± 5°
FINISH	X ± .1 SURFACES = 125 ✓
SPEC	ASTM B633 TYPE I SC 2
DRAWN BY:	DUERFELDT
CHECKED:	CLOUGH
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	EC145
SCALE 1:1	DATE 1/20/2016
SHEET 2 OF 4	

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REV		ECR		DESCRIPTION			DATE	INITIAL	APPROVED
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SECTION A-A



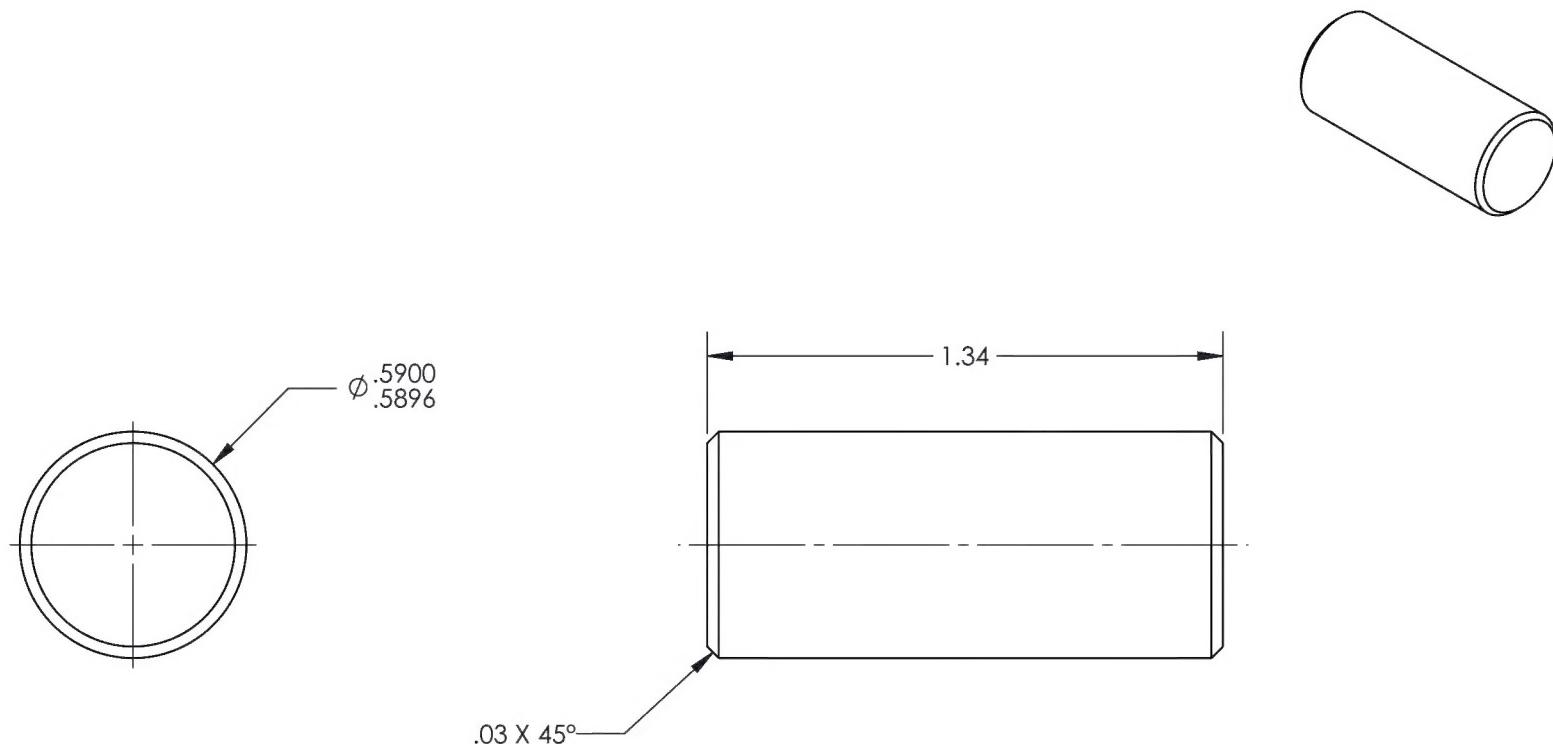
(-3)

STAKING INSERT

<b>DART</b> <b>AEROSPACE</b>	
TITLE	
DWG NO. RBE105-42121W6-3	
REV 1	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± 5°	
.X ± .1 SURFACES = 125 ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY:	DUERFELDT
CHECKED:	CLOUGH
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	EC145
SCALE 1:1	DATE 1/20/2016
SHEET 3 OF 4	

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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(-5)

GUIDE PIN

DART AEROSPACE	
TITLE	
DWG NO.	
RBE105-42121W6-5	
REV	1
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± 5°	
X ± .1 SURFACES = 125 ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: DUERFELDT	
CHECKED: CLOUGH	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE	2:1
DATE	1/20/2016
SHEET 4 OF 4	